

# A Hybrid Catalyst-Bonded Membrane Device for Electrochemical Carbon Monoxide Reduction at Different Relative Humidities

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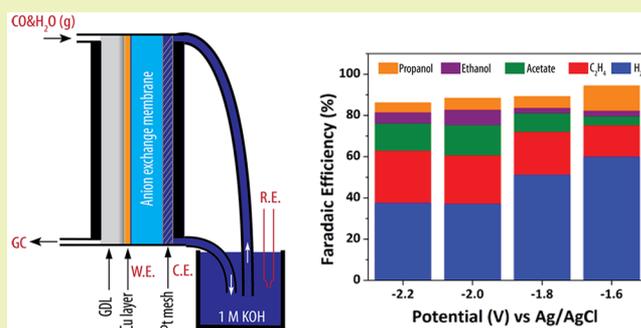
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## S Supporting Information

**ABSTRACT:** A hybrid catalyst-bonded membrane device using gaseous reactants for a carbon monoxide reduction (COR) reaction in the cathode chamber, an aqueous electrolyte for an oxygen evolution reaction (OER) in the anode chamber, and an anion exchange membrane (AEM) for product separation was modeled, constructed, and tested. The Cu electrocatalyst was electrodeposited onto gas diffusion layers (GDLs) and was directly bonded to AEM by mechanical pressing in the hybrid device. The impacts of relative humidity at the cathode inlet on the selectivity and activity of COR were investigated by computational modeling and experimental methods. At a relative humidity of 30%, the Cu-based catalyst in the hybrid device exhibited a total operating current density of  $87 \text{ mA cm}^{-2}$  with a  $-2.0 \text{ V vs Ag/AgCl}$  reference electrode, a Faradaic efficiency (FE) for  $\text{C}_2\text{H}_4$  generation of 32.6%, and an FE for a liquid-based carbon product of 42.6%. Significant improvements in the partial current densities for COR were observed in relation to planar electrodes or flooded gas diffusion electrodes (GDEs). In addition, a custom test bed was constructed to characterize the oxidation states of the Cu catalysts in real time along with product analysis through the backside of the GDLs via *operando* X-ray absorption (XAS) measurements.

**KEYWORDS:** Gas diffusion electrode, Carbon monoxide reduction, Relative humidity, Multiphysics modeling, Vapor-fed, *operando* X-ray absorption spectroscopy



## INTRODUCTION

Gas diffusion electrodes (GDEs) have been recently used for the selective reduction of  $\text{CO}_2$  and  $\text{CO}$  to ethylene, ethanol, and other carbon products at high current densities and Faradaic efficiencies.<sup>1–8</sup> GDE configurations, consisting of a three phase interface of reactant gas ( $\text{CO}$  or  $\text{CO}_2$ ), liquid, or polymer electrolyte and solid electrocatalyst have contributed to the improved performances due to increased concentration of reactant gas at the electrocatalyst surface compared to the limited solubility in liquid electrolytes.<sup>9</sup> Vapor-fed GDEs also provide opportunities for the catalyst materials to operate under a wide range of pH conditions and favorably steer selectivity through suppression of hydrogen evolution reaction (HER) by controlling the concentration of  $\text{CO}_2$  and water vapor.<sup>9</sup> In comparison, while often operated at much lower current densities, traditional cells with bulk aqueous electrolytes are typically used to gain fundamental insights for reaction mechanisms under well-controlled conditions.<sup>10–16</sup>

$\text{CO}$  is an important intermediate in  $\text{CO}_2\text{R}$  and is widely accepted as the first intermediate to multicarbon prod-

ucts.<sup>1,11,17,18</sup>  $\text{CO}_2\text{R}$  not only has shed light on mechanistic pathways of  $\text{CO}_2\text{R}$  but also has the advantage of producing an overall more efficient  $\text{CO}_2\text{R}$  system in a two-step, cascade  $\text{CO}_2$  reactor, in which  $\text{CO}_2$  is first electrochemically reduced to  $\text{CO}$ , followed by a second catalytic reactor in which  $\text{CO}$  is reduced to  $\text{C}_{2+}$  products such as ethanol, ethylene, or propanol.<sup>19</sup> Using this approach could lead to a relative improvement in solar-to-fuel (STF) conversion efficiency as high as 54% in certain operating regions for the electrocatalysts.<sup>19,20</sup> Herein, a hybrid catalyst-bonded membrane device that contains gas only reactants in the cathode chamber and a liquid electrolyte in the anode chamber separated by an anion exchange membrane (AEM) was constructed, and the impacts of the applied potential and the relative humidity in this hybrid device configuration were studied. As most GDE configurations contained aqueous catholyte, we aim to investigate the impacts

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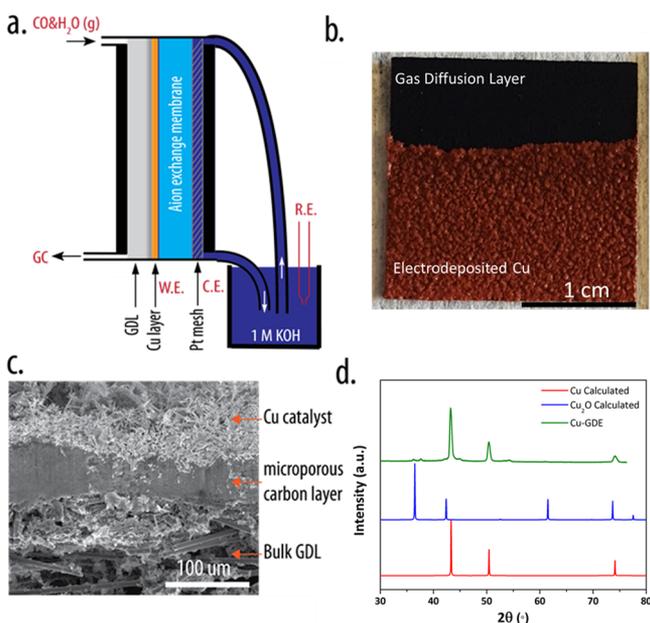
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of water content in the GDE through controlling the relative humidity of vapor streams. Our goal was to optimize the water content to suppress HER while maintaining facile ionic conduction to the anode chamber. Unlike many previously reported flow cells,<sup>3,5,6,21,22</sup> the electrodeposited Cu catalyst in the vapor-fed device was in direct physical contact with the AEM via mechanical pressing. In the hybrid device configuration, the AEM not only directly facilitates the ionic transport between the cathode and anode chamber but also controls and dictates the local reaction environments at the reaction sites of the Cu-catalyst for COR. In a slightly modified cell configuration ( Supporting Information, Figure S1), *operando* X-ray absorption spectroscopy (XAS) measurements were carried out at device-relevant operating current densities to understand the impact of Cu oxidation state on the selectivity of reduced CO products.

## RESULTS AND DISCUSSION

Figure 1a shows a schematic illustration of the hybrid catalyst-bonded membrane device. The hybrid catalyst-bonded



**Figure 1.** (a) Schematic illustration of the hybrid catalyst-bonded membrane device. (b) Optical image of the electrodeposited Cu catalysts on GDL. (c) Cross-sectional SEM images of Cu catalysts on GDL. (d) XRD pattern of the electrodeposited Cu catalyst on GDL.

membrane device consists of a cathode chamber and an anode chamber separated by an anion exchange membrane (AEM). In the anode chamber, a flowing 1.0 M KOH aqueous electrolyte was used for an oxygen evolution reaction (OER), while in the cathode chamber CO gas at a controlled relative humidity (RH) was introduced at a flow rate of 10.0 sccm. The relative humidity of CO was controlled using two mass flow controllers, which controlled one dry stream and one stream flowing through a bubbler filled with deionized water, as shown in the Supporting Information (Figure S2). Relative humidity, the ratio of the partial pressure of water to the equilibrium partial pressure of water, is given by eq 1

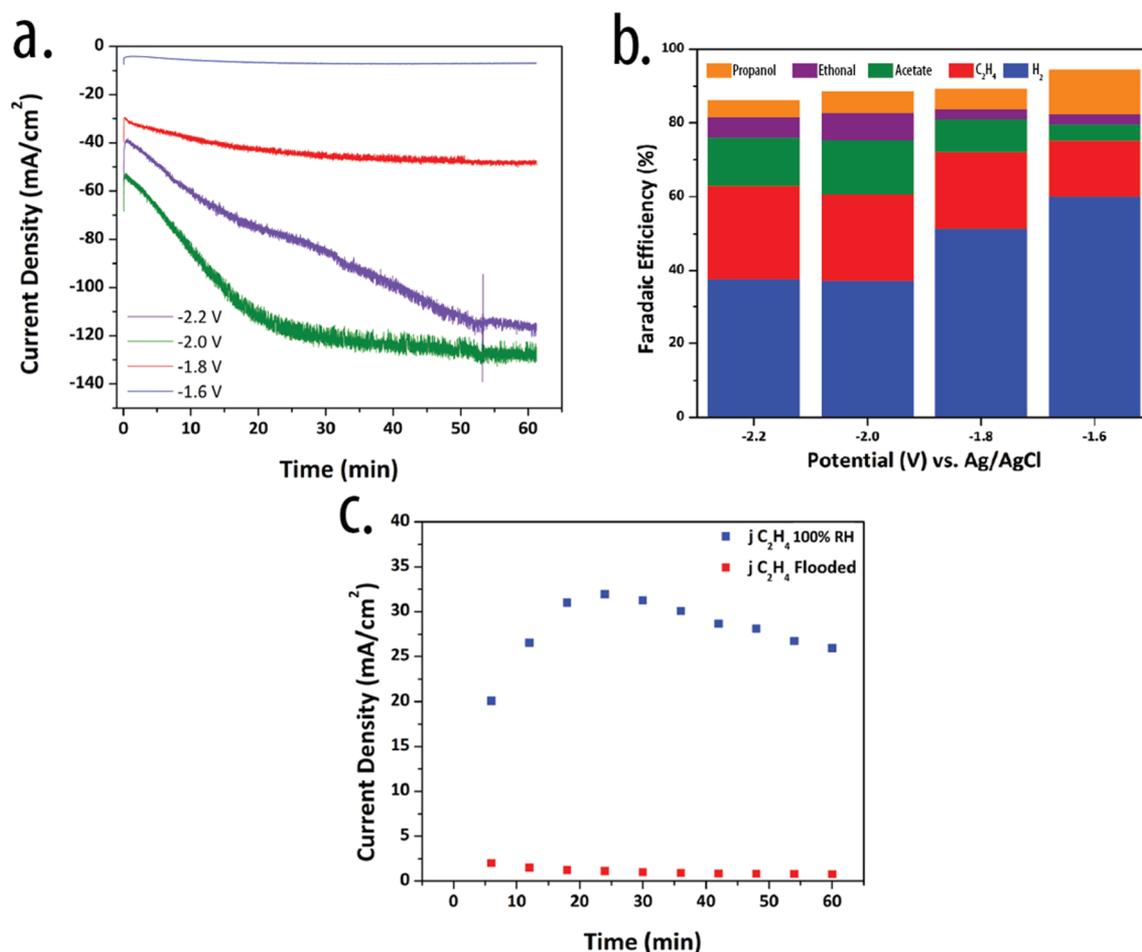
$$RH = \frac{P_{\text{H}_2\text{O}}}{P_{\text{H}_2\text{O}}^*} \quad (1)$$

where  $P_{\text{H}_2\text{O}}$  is the controlled partial pressure of water vapor, and  $P_{\text{H}_2\text{O}}^*$  is the equilibrium partial pressure of water vapor at a given temperature. By controlling the individual flow rates of a fully humidified stream (100% RH) and a dry stream (0% RH), a range of RH can be achieved.

A traditional three-electrode configuration was used in the hybrid device with Cu-GDE as the working electrode, Pt mesh as the counter electrode, and Ag/AgCl as the reference electrode. The Pt mesh was mechanically pressed against the AEM, and Cu/AEM/Pt formed the membrane–electrode assembly (MEA) for COR in the hybrid device. As the cathode chamber does not contain any liquid electrolyte, the Ag/AgCl reference electrode was placed in the anolyte reservoir (Figure 1a). The nontraditional three-electrode configuration, in which the reference electrode was placed at the opposite of the counter electrode, was validated experimentally to provide accurate potential points for the working electrode (Figure S3). Total cell resistances measured before and after bulk electrolysis ranged from 2 to 5  $\Omega$  as measured by electrochemical impedance spectroscopy (EIS) (Figure S4).

The Cu electrocatalyst layer was electrodeposited on graphite-based gas diffusion layers (GDL) with a microporous carbon layer in an aqueous solution containing 0.15 M  $\text{CuCl}_2$ , 1.0 M HCl, and 20% ethanol. Electrodepositions were performed potentiostatically by applying  $-0.50$  V vs Ag/AgCl until  $4.5$  C  $\text{cm}^{-2}$  of total charge was passed. During deposition, GDL served as the working electrode, copper mesh served as the counter electrode, and Ag/AgCl (sat. KCl) served as the reference electrode. After electrodeposition, Cu-GDE was dipped in deionized water several times to rinse off any residual deposition electrolyte, followed by drying in air. Figure 1b shows an optical image of the electrodeposited Cu catalyst on GDL. The morphology and chemical composition of the Cu catalyst was characterized by scanning electron microscopy (SEM), energy dispersive X-ray spectroscopy (EDX), and X-ray diffraction (XRD) before and after deposition. Cross-sectional SEM images (Figure 1c) of Cu-GDE show a dendrite-type morphology and the Cu catalyst mainly deposited on the surface of GDL with no penetration into the microporous layer of the substrate as shown by SEM/EDX (Figure S5). High selectivity of  $\text{C}_2\text{H}_4$  in GDEs has been largely attributed to Cu morphology, with nanoneedle- and dendrite-type morphologies resulting in high local pH environments amenable to C–C coupling. Polycrystalline Cu also results in the exposure of high index facets which also show increased selectivity for  $\text{C}_{2+}$  products.<sup>23–27</sup> XRD patterns (Figure 1d) after deposition show peaks matching calculated polycrystalline Cu diffraction patterns, as well as a small amount of  $\text{Cu}_2\text{O}$  present in the bulk.

Prior to bulk electrolysis experiments, Cu-GDE was allowed to equilibrate under a flow of CO (10 sccm) at room temperature and controlled RH for 1 h at open circuit voltage (OCV) conditions. During this period of time, EIS measurements were taken to determine the cell resistance, and it was found over the course of an hour that the OCV typically changed from  $-0.2$  V to  $-1.0$  V, while the cell resistance reduced from approximately 30  $\Omega$  to approximately 4  $\Omega$  at equilibration due to wetting of the anion exchange membrane (Figure S6). Bulk electrolysis experiments were performed using a range of potentials from  $-1.6$  to  $-2.2$  V vs Ag/AgCl. Gas products from COR were measured every 6 min during bulk electrolysis by gas chromatograph (GC) (see SI for more details), while liquid products were collected after bulk



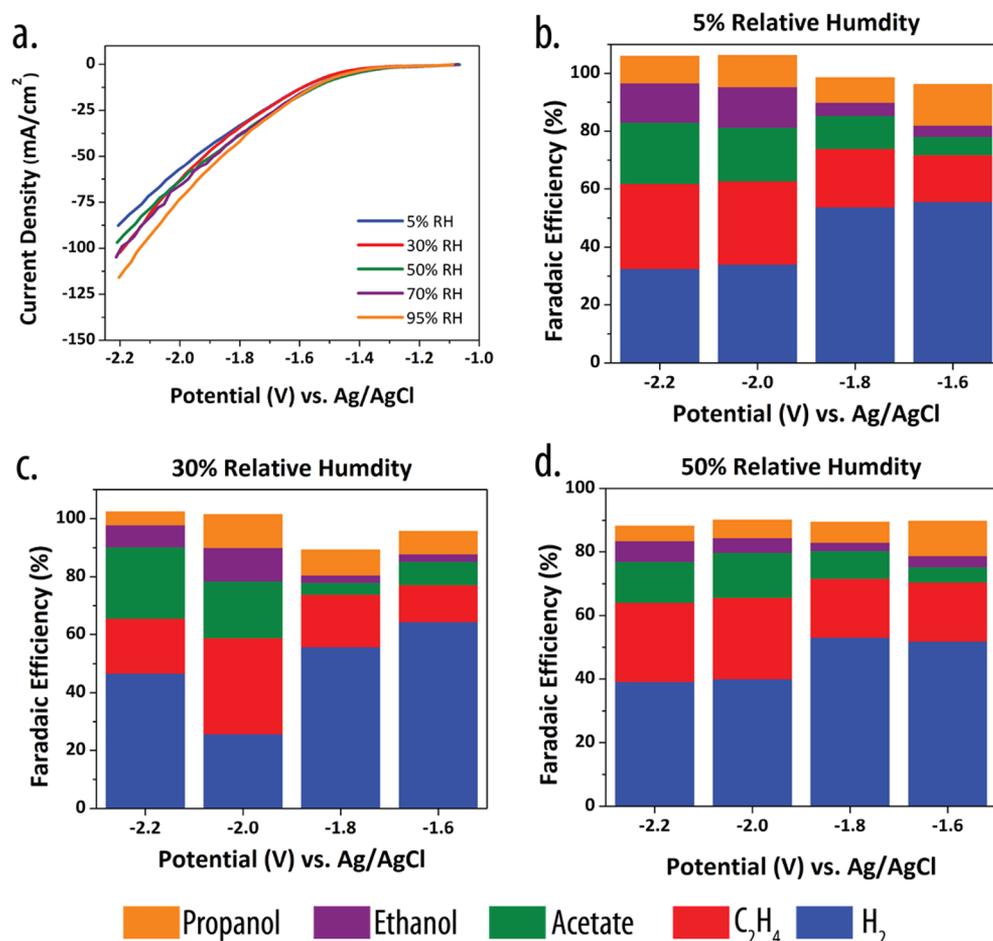
**Figure 2.** (a) Total operating current densities as a function of time at different applied potentials for COR at 100% RH. (b) Product distribution as a function of applied potentials for COR at 100% RH. (c) Partial current densities for C<sub>2</sub>H<sub>4</sub> generation at -2.0 V as a function of time for the flooded cell and the vapor cell at 100% RH.

electrolysis from the anode electrolyte and measured by high performance liquid chromatograph (HPLC). We note that the liquid products identified in the HPLC may not be the direct reduction products of the Cu catalyst in the hybrid device, since the Pt anode could oxidize some liquid products that transported across the AEM. Additional loss of liquid products may have resulted from escaping the cathode or anode chamber in the vapor form or being absorbed within the AEM. Nevertheless, from almost all measurements, greater than 85% of electrons participating in the reactions were accounted for COR products using GC and HPLC. Figure 2a shows the total operating current densities as a function of time at 100% RH. The total current densities increased for the first 5–10 min of operation and reached a relatively steady value after approximately 20 min of operation. Figure 2b shows the corresponding product distribution as a function of applied potentials for COR at 100% RH. At -2.0 V vs Ag/AgCl, a total carbon product selectivity of 51.1% (23.5% toward generation of C<sub>2</sub>H<sub>4</sub> and 27.6% toward generation of liquid based carbon products) was observed. The geometric partial current densities for C<sub>2</sub>H<sub>4</sub> generation remained relatively stable between 30 to 35 mA cm<sup>-2</sup> during the course of testing for COR (Figure 2c). In comparison, aqueous-based electrolytes exhibit geometric partial current densities less than 1 mA cm<sup>-2</sup> for COR due to the low solubility and low diffusion coefficient of CO, even with a range of catalyst morphologies and

nanostructures.<sup>13–16</sup> The low partial current density in cells with bulk aqueous electrolytes can be simply explained by Fick's law of diffusion (eq 2) in which  $j$  is the partial current density,  $n$  is the number of electrons involved in the electrochemical reduction step (4 for 2 CO to C<sub>2</sub>H<sub>4</sub>),  $D_0$  is the diffusion coefficient ( $2 \times 10^{-9}$  m<sup>2</sup> s<sup>-1</sup> at 20 °C),  $C_0$  is the solubility of CO in aqueous solution (1 mM at 20 °C),  $L$  is the hydrodynamic boundary layer thickness, and  $F$  is Faraday's constant (96,485 C mol<sup>-1</sup>). The mass transport limited current density for CO reduction to C<sub>2</sub>H<sub>4</sub> was limited to approximately 0.81 mA cm<sup>-2</sup> at a boundary layer thickness of approximately 100 μm.

$$j = nFD_0 \frac{C_0}{L} \quad (2)$$

Figure 2c also shows the geometric partial current density for a flooded GDE, in which the Cu catalyst layer was intentionally flooded with a KOH electrolyte ahead of the bulk electrolysis measurements. The partial current density for C<sub>2</sub>H<sub>4</sub> generation reduced to approximately 1–2 mA cm<sup>-2</sup>, which was comparable in value to many reported aqueous-based systems. In the flooded GDE, the catalyst layer was fully immersed in an aqueous KOH electrolyte, which resulted in the disruption of three phase interfaces that were responsible for the facile vapor CO transport to the catalytic sites. The flooded GDE, in which the reactant CO needed to transport



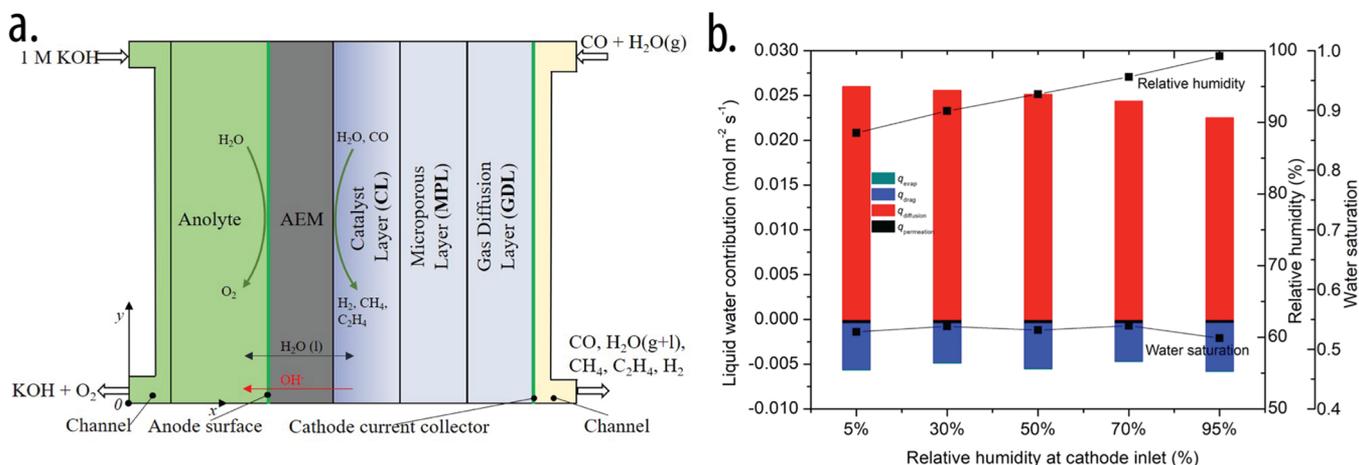
**Figure 3.** (a) LSV scans of Cu-GDE at various relative humidities. (b)–(d) Product distribution after 1 h bulk electrolysis as a function of applied potential and controlled relative humidity for COR.

through hundreds of micrometers of a liquid layer, essentially reduced into a high surface area, nanostructured electrode that operated in a bulk aqueous electrolyte, resulting in a significant decrease in partial current density for COR, as well as larger partial current densities and Faradaic efficiencies for HER (Figure S14).

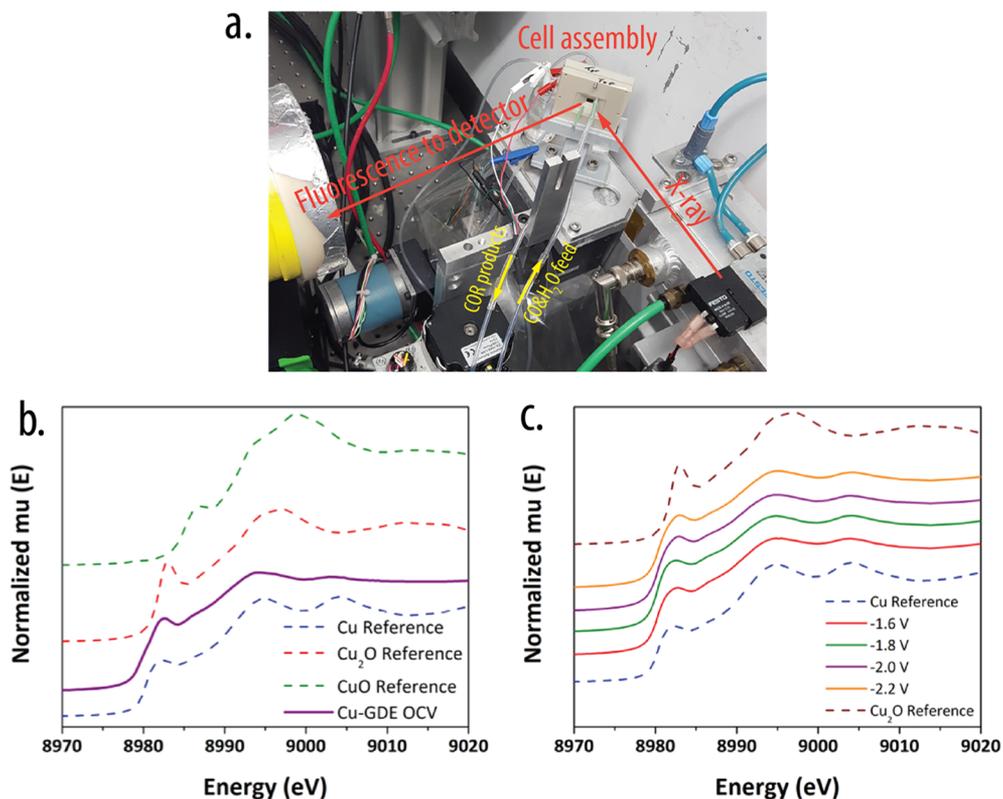
The impacts of relative humidity on the activity and selectivity of Cu-GDE were carried out by experiment and by Multiphysics simulations. Figure 3a shows the linear sweep voltammetry (LSV) of Cu-GDEs at five different RHs from OCV to a  $-2.2$  V vs Ag/AgCl reference electrode at a scan rate of  $50 \text{ mV s}^{-1}$ . The total operating current density exhibited an increasing trend as the RH increased from 5% to 100%. Current densities up to  $350 \text{ mA cm}^{-2}$  were observed at  $-3.0$  V vs Ag/AgCl (Figure S7); however, at these high current density regions, the intense OER at the anode chamber, which was not optimized for this study, produced large amounts of O<sub>2</sub> bubbles and caused noisy electrochemical signals. Figure 3b–d shows the product distributions of COR at various applied potentials for three different RH conditions. The applied potential had the largest impact on product distribution, and in general, high selectivity for COR products were observed at more negative potentials, with the highest selectivity of total COR products of approximately 75% at  $-2.0$  V and RH 30%. Product distributions were impacted in the RH range from 5% to 30%, with little change in the distribution at RH values greater than 50% (Figure S8).

Control experiments using a N<sub>2</sub> stream resulted in greater than 90% Faradaic efficiency for HER with no liquid products detected by HPLC (Figure S9). The major liquid product distribution consisted of acetate, ethanol, and propanol, with trace amounts of acetaldehyde and ethylene glycol detected. As liquid products were formed and diffused across AEM, they could be electrochemically oxidized to other products. Ethanol has been electrochemically oxidized in basic media to several products including acetate, acetaldehyde, and CO<sub>2</sub>.<sup>28–30</sup> To determine the extent to which ethanol could be oxidized to any of these products, a control experiment was performed by spiking the anolyte with 1000 ppm ethanol with bulk electrolysis performed under N<sub>2</sub> flow. After 1 h of electrolysis at  $-2.2$  V, the anolyte was analyzed by HPLC, and it was found that the ethanol signal was significantly decreased, while the acetate signal increased significantly. Based on the stoichiometry, we calculated that 22.8% of ethanol was oxidized to acetate and 35.3% to CO<sub>2</sub>, while 41.9% remained. Due to the complexity of the oxidation of COR products in the anode chamber, we cannot currently determine if the catalyst was directly responsible for the generation of acetate or if the catalyst is selective for ethanol alone, which is then oxidized to acetate.

The relatively small change in the activity and selectivity for COR at various RHs at the cathode feed was investigated by a Multiphysics model that accounted for vapor and water transport in the vapor-fed test bed. Figure 4a shows a



**Figure 4.** (a) Schematic illustration of the vapor-fed device in Multiphysics modeling. (b) Simulated average relative humidity and water saturation in the cathode catalyst layer.



**Figure 5.** (a) Experimental setup for Operando XAS at SSRL. (b) Operando XANES measurements at OCV and (c) under various applied potentials.

schematic illustration of the vapor-fed test bed in Multiphysics modeling, with the calculation domain of the 2D model for water-vapor transport available in the [Supporting Information](#). In the AEM domain, three mechanisms of water transport were considered in the model, including diffusion, water electro-osmotic drag, and hydraulic permeation. The liquid–gas flow in GDL, MPL, and channel domains were described by two separate Darcy’s equations for the liquid phase and gas phase, respectively. The water saturation was predicted using the Van Genuchten model, which was expressed as capillary pressure. The Hertz–Knudsen–Langmuir equation was used to predict the interfacial mass transfer (evaporation and condensation) between the liquid and gas phases.<sup>31</sup> The 2D numerical model

was used to simulate local RH and water saturation in the catalyst layer as a function of the relative humidity at the cathode inlet. [Figure 4b](#) shows that the average RH inside the cathode catalyst layer ranged from 88.5% to 99.3%, while the external RH was controlled from 5% to 100%. The water saturation in the cathode catalyst layer was close to 0.52 regardless of controlled inlet RH. This is mostly related to the domination of water transport through AEM by diffusion due to the aqueous-based electrolyte in the anode compartment. The relatively unchanged local RH and water saturation in the catalyst layer resulted in limited impact to activity and selectivity for COR by changing the inlet RH in the system. To further test this hypothesis, an all vapor-fed two-electrode

configuration was employed by flowing 100% RH N<sub>2</sub> through the anode at 10.0 sccm and 5% RH CO in the cathode. The current density was set to 10 mA/cm<sup>2</sup>, the average current density when applying −1.6 V in a three-electrode configuration. While the Faradaic efficiency of HER was diminished to 7.5% in this all vapor configuration, the anion exchange membrane would dry out over a short period of time resulting in large cell resistances and increased cell voltages (Figure S10). Further improvements to water transport and controlling RH at the anode could lead to decreased HER and better selectivity of COR products.

A slightly modified GDE cell with an opening for incident X-rays was constructed to accommodate *operando* XAS measurements. Figure 5a shows the experimental setup for *operando* XAS measurements at the Stanford Synchrotron Radiation Lightsource (SSRL). Multiple Cu oxidation states were observed by XANES measurements after deposition and during OCV conditions, and as the Cu-GDE was allowed to equilibrate, an increase in the Cu<sub>2</sub>O pre-edge was observed by XANES (Figure S11). There are several factors to consider during this equilibration period, including membrane wetting and oxidation state changes of the electrocatalyst, which all play factors in the observed changes. The change in OCV correlates to the chemical oxidation state change of Cu-GDE when exposed to a CO environment, while under N<sub>2</sub> flow no significant change of OCV was observed (Figure S6). The decreased cell resistance is due to membrane wetting resulting in increased conductivity of the membrane. Figure 5b and c shows the XANES measurements of Cu-GDEs at OCV and under various applied potentials for COR. Under OCV conditions, a mixed oxidation state of Cu was observed (Figure 2b) with peaks matching both Cu and Cu<sub>2</sub>O reference XANES spectra. However, during bulk electrolysis, the Cu oxide was eventually reduced, and peaks from Cu-GDE matched the metallic Cu standard (Figure 5c). As Cu oxides are only observed at OCV conditions and metallic Cu is observed at every potential tested, we conclude that metallic Cu, instead of Cu oxides, was responsible for catalytic COR in the vapor-fed GDEs based on XANES measurements, in agreement with previous *operando* reports.<sup>32</sup> The vapor-fed GDEs offered a unique platform, without the complications in the aqueous electrolyte, for investigating chemical and structural properties of the catalyst under device-relative operating conditions. In aqueous-based cells, high current densities may result in bubble formation at the electrode surface blocking active sites and disrupting the *operando* measurements. However, in the vapor-fed configuration, there is no liquid at the electrode surface, and only water vapor is needed. This enables spectroscopic probing of the system at relatively high current density with little interference.

## CONCLUSION

In summary, we report a hybrid catalyst-bonded membrane device using only gas reactants for the electrochemical reduction of CO to ethylene and various liquid products with a selectivity of up to 75% for C<sub>2+</sub> products. The identified liquid products included acetate, ethanol, and propanol. At a relative humidity of 30%, the Cu-based catalyst in the hybrid device configuration exhibited a total operating current density of 87 mA cm<sup>−2</sup> with a −2.0 V vs Ag/AgCl reference electrode, a Faradaic efficiency (FE) for C<sub>2</sub>H<sub>4</sub> generation of 32.6%, and a FE for a liquid-based carbon product of 42.6% for CO reduction. Significant improvements in the partial current

densities for COR were observed relative to planar electrodes or flooded gas diffusion electrodes (GDEs). The local RH and water saturation at the catalyst layer were dictated by the diffusional water transport through the AEM and exhibited little change over a wide range of the cathode vapor feed from 5% to 100%. As a result, relative humidity at the cathode had little impact on the product selectivity and activity in the hybrid catalyst-bonded membrane device. In addition, while different oxidation states of Cu were observed by *operando* XAS measurements in a custom test bed, these were quickly reduced to metallic Cu and had no direct correlation on the selectivity of ethylene or H<sub>2</sub>.

## ASSOCIATED CONTENT

### Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acssuschemeng.9b04959.

Detailed descriptions of Cu electrodeposition, cell design, cross-sectional SEM/EDX data, relative humidity control schematic, details for numerical modeling for water-vapor transport, cell resistance before and after bulk electrolysis, CV scans of ferrocyanide in a GDE configuration, OCV and EIS data during equilibration, XANES data at equilibration, and SEM images before and after bulk electrolysis. (PDF)

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### Notes

The authors declare no competing financial interest.

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